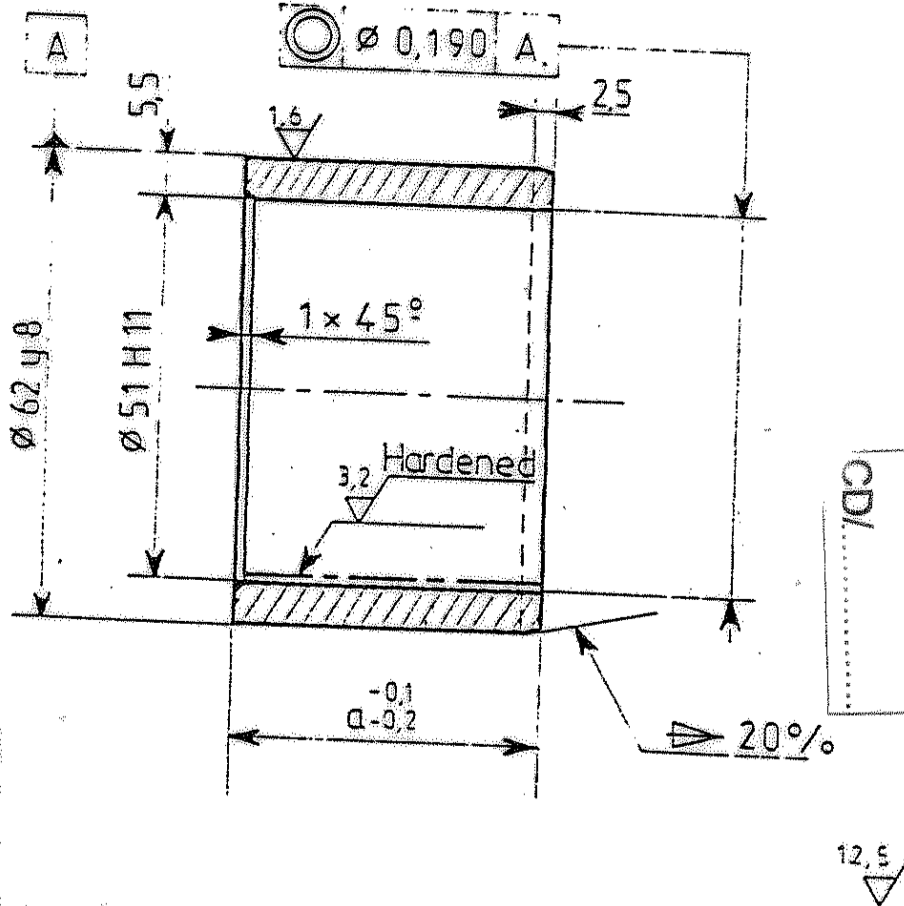


CE DESSIN EST LA PROPRIETE
DES RESEAUX-MEMBRES DE L'OFFICE DE
RECHERCHES ET D'ESSAIS (O.R.E.).
IL NE PEUT ETRE UTILISE NI REPRODUIT
PAR D'AUTRES PERSONNES SANS
L'AUTORISATION DE L'O.R.E.

NOT: Resimde işaretli bölge
yüksek frekans indüksiyon
ile sertleştirilecek 160-180°C
de mencevşlenecek.
Sertleşme derinliği=1 mm
sertlik 58-62 HRC olacaktır.



Not: Alternatif malzeme : 1050

SOCIETE NATIONALE DES CHEMINS DE FER FRANCAIS

M.C.R.-PARIS

10.4005.864

Dessiné 06.1978 M.C.R.
Vérifié 06.1978 Robert M.
Date 06.1978

UIC/ORE H 2-1-78

400 M3327 0022



Replices

Gen To

Scale

1:1

PIN

Dates Names
Comp
Checked
Appov
Replices

Ver No Sira No
4839 / 19

Item	a
5	30
4	15
1	16
2	20
3	40

Birim	Yarı mamülün ölçüsü	Tasnif No
Ağırlık		
Malzeme		
Çok		
Şablon kolaylık		
No		
Parçanın Adı		
Baga		
Adet		

Alternatif malzeme
eklenmiştir
Amendment

Y25Csm
Y25Cs
Additions

1	2				3	4	5	6	7	8			
Repère Pos. Item	Ens/Menge/Assembly				Slk Pce	Désignation/Benennung/Designation	Référence/Normkurzbezeichnung/Reference	Matière/Werkstoff/Material	kg	Rem. Bem.			
	A	B	C	D									
1	X				Pce	Bush	51 X 62 X 16	ISO 683/I C 55e	0.122				
2	X				Pce	Bush	51 X 62 X 20	ISO 683/I C 55e	0.153				
3	X				Pce	Bush	51 X 62 X 40	ISO 683/I C 55e	0.306				
SPECIAL MANUFACTURING DATA: Hardening carried out after high frequency induction heating. The hardening depth should be comprised between 1 and 1.5 mm. A Rockwell hardness C of 58 to 62 HRC, is to be obtained.													
@ Y25 Cs-Cs2-Csm-Cs2m Rs-Rs2-Rsm-Rs2m Lsd-Lsd1-Lsdm													
# 300 M3322 0001 - 200 M3321 0001/0002 100 M3321 0003/0019													
Application/Gattungsbezeichnung/Type of vehicle						Dess. Zchnng. Drwg.		Nom. Stöckl. Partsl.		Mod./And. ERRI		SNCF MCR PARIS 10-4005 864	
A	@												
B													
C													
D													
Dess. Ens./Überg. Zg./Ass. draw. #												UIC/ERRI HIJ 02-80	
												Bush 400 M3327 0022 1/1 Rempl./Ers.f./Repl.	